

# MODERN CLUSTER OF ARCTIC INDUSTRY

Sustainable utilisation of  
arctic natural resources

DIGIPOLIS

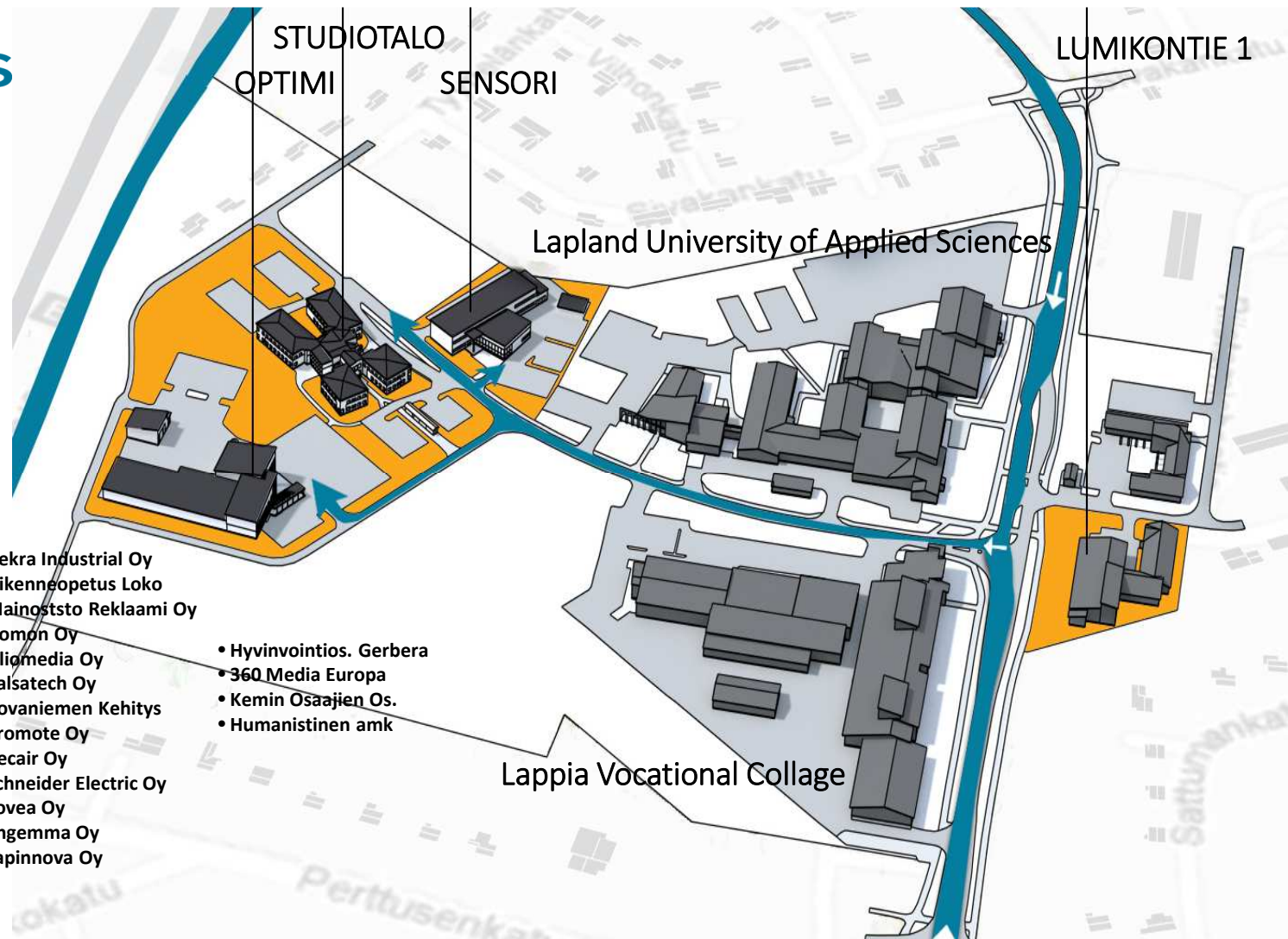
Kemi-Tornio region and Lapland:  
Arctic Hub of industrial symbiosis  
- Arctic Industry and Circular  
Economy Cluster

REMIX Kick-off Meeting  
Smart and Green Mining Regions of EU  
Lapland UAS, Kemi 4.4.2017

# DIGIPOLIS

- Relacom Finland Oy
- TDR Finland Oy
- ISS Palvelut Oy
- Valmet Automation Oy
- Metso Flow Control Oy
- Endress+Hauser Oy
- Metsä Group
- Eltel Networks Pohj. Oy
- Meri-Lapin Rätinki Oy
- Kemin Teollisuuskylä Oy
- Meri-Lapin kehittämiskeskus
- Ruokapaikka Kasari
- YLE – Radio Kemi
- Ahma Ympäristö Oy
- Aino Health Management Oy
- Andritz Oy
- Coronaria Kuntoutus Oy
- Atlas Copco
- e-Devel.fi Ky
- Fujitsu Finland Oy
- Ins.tsto 3D-Hacklin
- Ins.tsto Ases Oy
- Isoworks Oy
- Ixonos Finland Oy
- Kemin Digipolis Oy
- Krans Consulting Oy
- Karolan Korpomodifo
- Sähköpooli Oy
- TKH Logistics Oy
- Eventum Oy

- Dekra Industrial Oy
- Liikenneopetus Loko
- Mainoststo Reklami Oy
- Nomon Oy
- Oliomedia Oy
- Palsatech Oy
- Rovaniemen Kehitys
- Promote Oy
- Recair Oy
- Schneider Electric Oy
- Sovea Oy
- Engemma Oy
- Lapinnova Oy
- Hyvinvointios. Gerbera
- 360 Media Europa
- Kemin Osaajien Os.
- Humanistinen amk



## **DIGIPOLIS** Digipolis - Kemi Technology Park: development company and cluster organisation



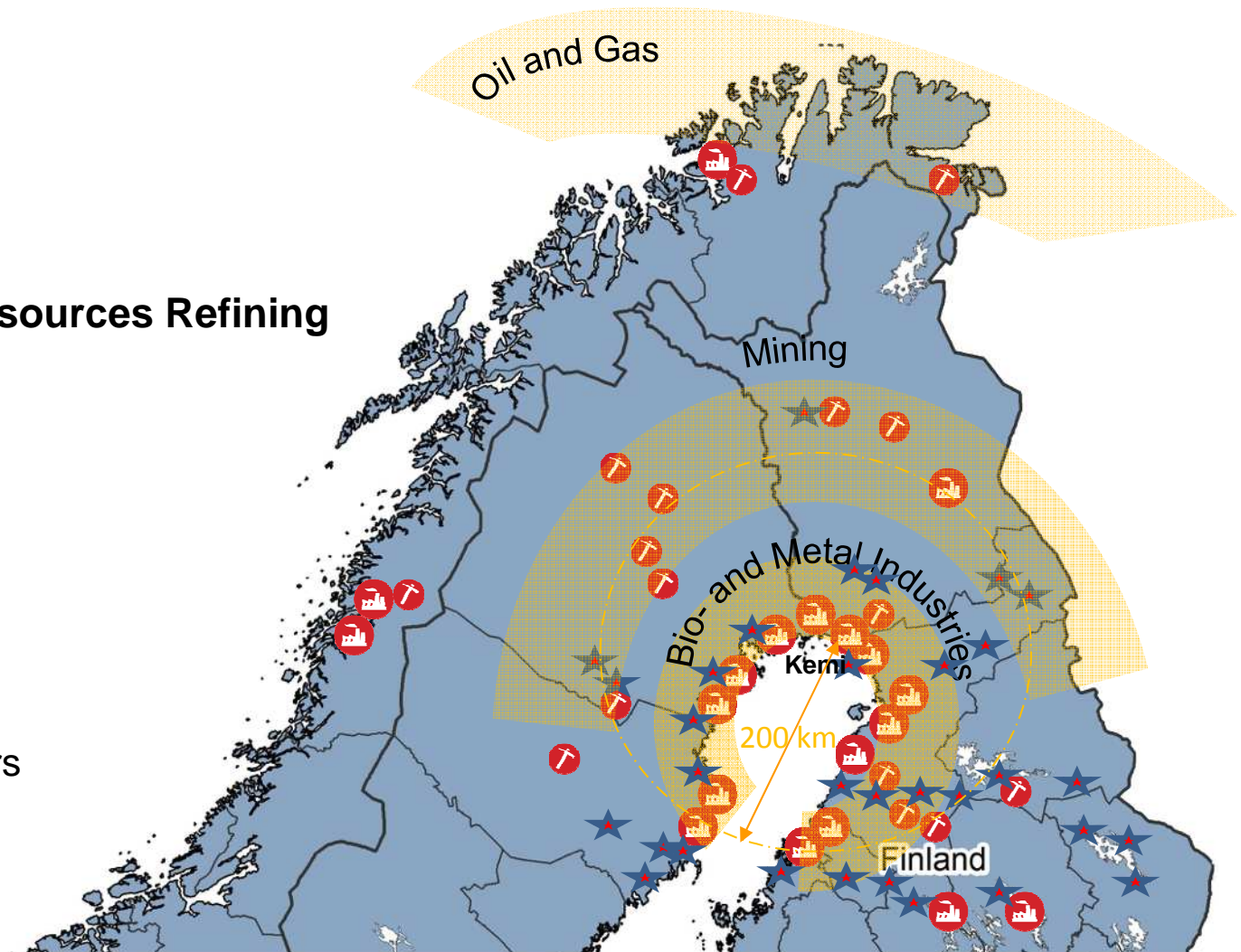
- **Digipolis Kemi**, established in 1993
- Owned by the cities of Kemi & Tornio,  
the University of Oulu and municipalities of Simo, Keminmaa and Tervola
- 50 companies, 500 employees in the technology park – network of more than 160  
industrial service businesses in Lapland, more elsewhere
- Development actions and services:
  - Team of 10 persons + service providers
  - Innovative environment especially for industrial service businesses
  - New openings: **2008-2016 Expertise on Arctic conditions & Industry,**  
**novel wood constructions: CLT development platform**  
**2012- Ecosystem of the Arctic Industry - Innovation Platform**  
**2014- Arctic Industry and Circular Economy Cluster management**  
**2016- Digipolis chosen as key actor in national circular economy**  
**roadmap and implementation of the key project activities**
  - Start-Up, Business Incubation, Business Growth, Invest In services
  - 21 ongoing development projects, 584 companies and organisations



## Nordic Industries

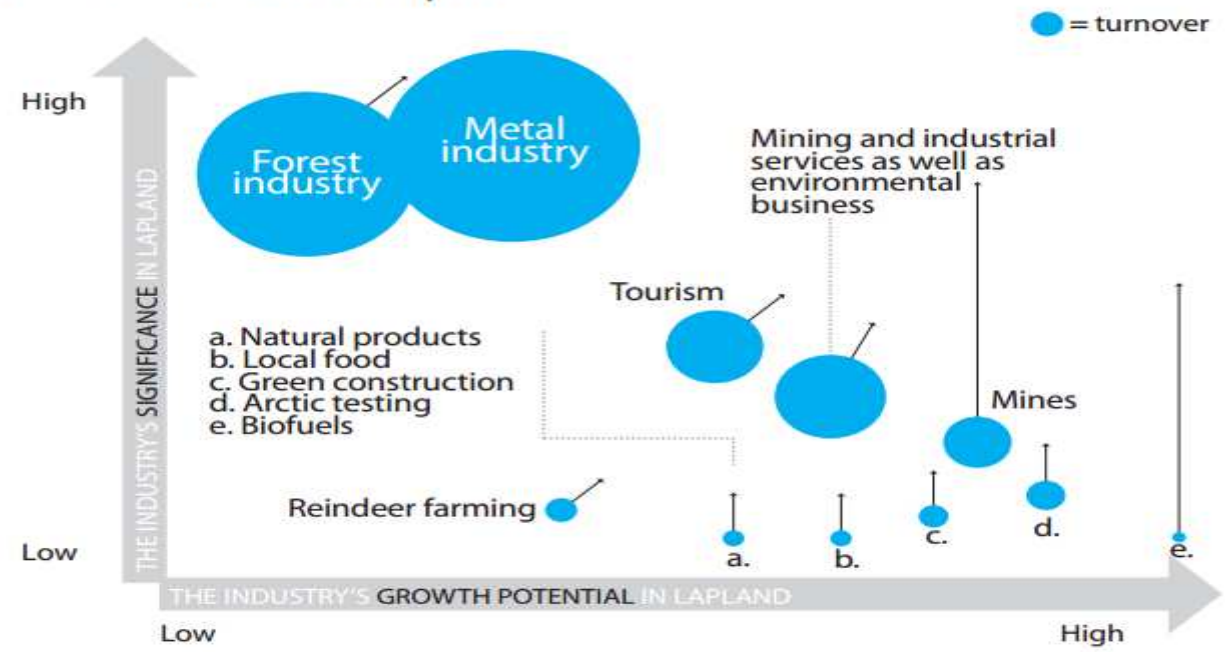
### Story of Natural Resources Refining

- Global Markets
- Good Connections
- Arctic Solutions
- Cleantech Solutions
- 5 Bio Refineries
- 32 Sawmills
- 16 Mines
- 5 Metal Refineries
- 2 Aluminium Smelters
- 1 LNG Refinery
- 2 Chemical Plants



## LAPLAND IS THE REGION OF BIOECONOMY

What is the growth potential of industries related to the Arctic business of Lapland?



Source: The Arctic specialisation programme 2013, page 24

## Kemi-Tornio's circular economy innovation platform

- World's northernmost hub of bio-, mining-, metal industry and services
- 1,7 Mt of by-products and residues (without waste rock)
- Responsible for 80% of Lapland's industrial production, with over 5 billion EUR of exports annually (7-8 % of the total export value of Finland)
- Industrial symbiosis estimated at 700 million EUR annually



# FURTHERING THE CIRCULAR ECONOMY AND BIOECONOMY IN LAPLAND IN 2012-2016

## Industry byproducts utilised

### Where did it all begin?

**11/2012**

The key players of Kemi-Tornio industries and industrial services were interviewed in the side-stream evaluation of needs.

### Prioritisation of development tasks

**4/2013**

Prioritisation of development tasks with key players of industries and industrial services

### Lapland EU's model region

**7/2014**

European Commission's selection: Lapland EU's model region in sustainable processing of natural resources

### The FISS model

**10/2014**

FISS workshops, Finland benchmarking, business potential

### Development of operations

**2014**

Side-stream recognition tool development together with industries across sectoral boundaries. Development of measures furthering the systematic process and taking the matter forward

**27** side-stream recognition. total volume:

1.4 million tonnes annually

= **Over 100 trucks** daily

### Recognition for work

**21 September 2016**

Work carried out by the Kemi-Tornio region & Lapland and Digipolis and partners: Key project of Sitra's Finnish circular economy action plan

### Expansion of operations

**2015-2016**

Entire Lapland's big industries involved in development. Synergies between mines and the processing industry, and entry of new service businesses. Expanding the process to northern Finland, northern Sweden and northern Norway.

**2017**

Implementation of Sitra's action plan



**DIGIPOLIS**

Leveraging from the EU 2014-2020

**LAPIN AMK**  
Lapland University of Applied Sciences

# 1 700 000 t of Industrial by-products

## Identification

Stream	Quantity t/a
Ferro-Chrome Slag	650000
Steel Slag	400000
Lumpy rock	220000
Sawmill by-products	170000
Calcite + Filter Dust	60000
Burnt Lime/Slaked Lime	30000
Fly Ash	22000
Fiber Clay	20000
Water Purification Precipitate (Steel)	20000
Dolomite- Bricks	20000
Clacite	15000
Biosludge	12000
Ferro-Chrome Underflow	10000
Debarking Waste	9000
Fly Ash	7000
Green Liquor Dregs	6300
Filter Dust (Lime)	5000
Green Liquor Dregs	5000
Bottom Ash	4000
Fly Ash	3000
Knot Reject	2500
Bottom Ash	2400
Burnt Lime	2000
MgO-C Bricks	2000
Bottom Ash	1500

## Characterisation

Stream	Quantity t/a	Characteristics
Ferro-Chrome Slag	650000	Highly acidic, high in heavy metals
Steel Slag	400000	Highly basic, high in heavy metals
Lumpy rock	220000	Highly acidic, high in heavy metals
Sawmill by-products	170000	Highly acidic, high in heavy metals
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Fly Ash	22000	Highly acidic, high in heavy metals
Fiber Clay	20000	Highly acidic, high in heavy metals
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Dolomite- Bricks	20000	Highly basic, high in heavy metals
Clacite	15000	Highly basic, high in heavy metals
Biosludge	12000	Highly acidic, high in heavy metals
Ferro-Chrome Underflow	10000	Highly acidic, high in heavy metals
Debarking Waste	9000	Highly acidic, high in heavy metals
Fly Ash	7000	Highly acidic, high in heavy metals
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Fly Ash	3000	Highly acidic, high in heavy metals
Knot Reject	2500	Highly acidic, high in heavy metals
Bottom Ash	2400	Highly acidic, high in heavy metals
Burnt Lime	2000	Highly basic, high in heavy metals
MgO-C Bricks	2000	Highly basic, high in heavy metals
Bottom Ash	1500	Highly acidic, high in heavy metals

## Recognition



## Classification

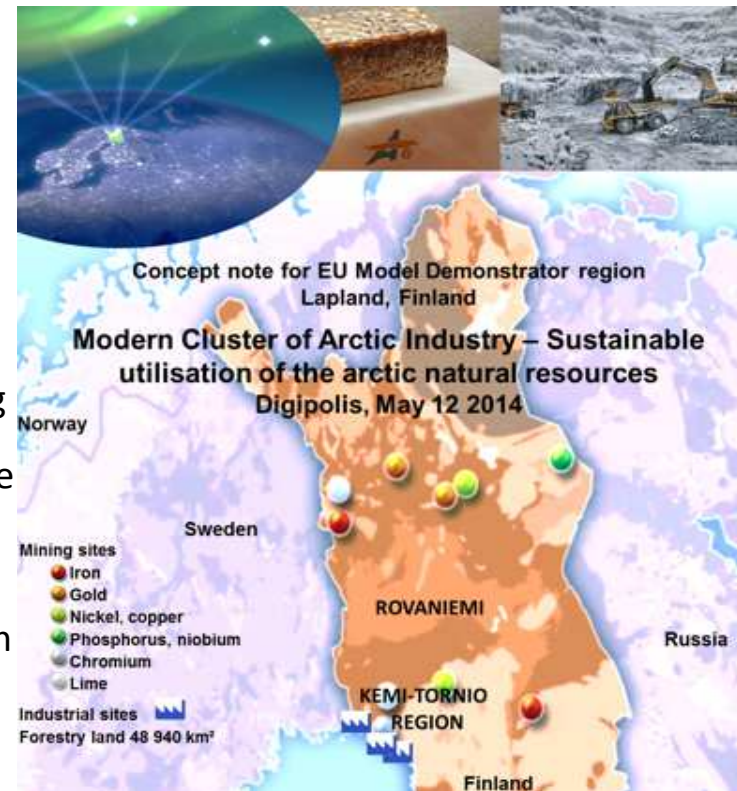
Classification	Examples of utilization
Supporting materials	Agriculture and road construction, concrete aggregate, mining areas
Bases	pH control, liming and soil amendments
Organic matter	Landscaping, combustion
Ashes	Agriculture and road construction, soil amendments, mine filling
Packing materials	Sealing layers of landfill sites
Symbiotic products	Multiple uses



## Modern Cluster of Arctic industry – Sustainable utilisation of the arctic natural resources

Model region to demonstrate EC new wave cluster policy:

- The region possesses the vast deposits of natural resources and pristine nature
- Lapland has potential to become one of the leading regions in the world in the sustainable exploitation of natural resources
- The region should focus on refining of Arctic natural resources in a socially and ecologically sustainable manner, combined with high value added generation from natural resources in the region
- Focus on to maintain the balance in the sustainable development





**Modern Cluster of Arctic Industry**

**Sustainable utilisation of arctic natural resources**

**LAPLAND Above Ordinary**

**LAPLAND CHAMBER OF COMMERCE**

European Union  
European Regional Development Fund

## Potential utilisation sites in Northern Finland area

- Infrastructure Projects (incl. landfills and recovery sites)
- Mining Projects
- Other industrial projects
- Other projects

## Mine projects in Northern Finland

- The cooperation has started with mines that are different stages of the life cycle
- Applications examples: construction, landfills, mine fillings, neutralization etc.

## Investment potential and job creation in Kemi-Tornio and Lapland

- 500 000 000 € in 14 different IS investment projects
- 400 new employees
- Kaidi (in Kemi) and Boreal Bioref (in Kemijärvi) biorefineries are CE and IS cases, total Investments 1,68 billion €
- 1300 new employees in potentially circular value chains - ecosystems

## Digipolis key actor in Finland's Circular Economy roadmap



THIS IS HOW WE BUILD CIRCULAR ECONOMY IN FINLAND

### Technical loops

Competitive advantage from the decreased use of virgin raw materials and long lifecycle of materials and products.

#### Key projects:

- **The Arctic industries ecosystem and Kemi-Tornio circular economy innovation platform. (Digipolis Oy)**
- Circular economy demo plant for waste electrical and electronic equipment. (Technology Industries of Finland)

## Plans

- Making pilots, scale-ups and investments to happen, process of cluster funding
- Tighter cooperation and benchmarking through Nordic & European networks
- More resources through strategic alliance with Lapland UAS and growing capacity
- Modern cluster approach and cooperation
- Efficient development/funding tools
- Lapland UAS: CE curricula starts on 2018
- Excess heat utilisation

## SAT and it's use - Where “the SAT” can be used?

- At mill and industry integrate level:
  - to evaluate the single investment and/or mill site operation chain sustainability, including supply chain management's sustainability
- At corporate level:
  - to evaluate sustainability of company's mill sites (helps when investment money is shared)
  - to give valuable information for greenfield mill investment
  - to give valuable information when you want to buy the existing factory

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**NORDIC  
BIOECONOMY**

**25**

**CASES FOR  
SUSTAINABLE  
CHANGE**

 Nordic Council  
of Ministers

**NORDIC COUNCIL OF MINISTERS' SUSTAINABLE NORDIC BIOECONOMY CASE IN CIRCULATE CATEGORY**

The Kemi-Tornio region in northern Finland has established an Arctic industry and circular economy cluster to enhance industrial symbiosis and strengthen the development of a holistic bioeconomy in the region. Via extensive analysis of the by-products and residue streams from companies in the region, value-added products are now being produced by combining and rethinking several by-product and residue streams. Examples include silvicultural thinning practices, bioenergy from forest residues with the possibility for future for largescale biofuel production, as well as two plants that enable recovery of metals from slags from the steel and ferrochrome production in the region.

**CRITERIA 1**  
Sustainable use of natural resources 

New steel products created in the region contain an average of almost 90% of recycled steel.

**CRITERIA 4**  
Societal benefits 

A total of 14 potential industrial symbiosis business cases have been identified in the region; these investments could employ more than 300 people. New large-scale bioeconomy investments and circular value chains could provide up to 500 new jobs in the ecosystem.

**CRITERIA 5**  
Business model innovation 

The initiative focuses on creating new value chains and viable business cases based on the 1.7 million tonnes of by-products and residues annually.



# Thank You!



Interested in to do co-operation?

Please contact:

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Leverage from  
the EU  
2014-2020



REGIONAL COUNCIL  
OF LAPLAND

